

SAVE 50% ON OUR NEW SQUARE 6™ MILLING CUTTER

Purchase the cost-effective Square 6 inserts and receive 50% off of the versatile family of Square 6 square shoulder milling cutters.

The leader in low-cost productivity, Square 6, is the first-choice solution for general machining that can be used for several different materials and operations, including face milling. Tight tolerance pockets and a 90° setting angle ensures a true 90° square shoulder in one operation, saving valuable production time and resulting in a high-quality surface finish.



SQUARE 6 INSERT GRADES



You are sure to find a perfect fit for your application with eight available grades, four of which include our revolutionary Duratomic™ coatings, offering versatility in a variety of workpiece materials and working conditions. That makes the most cost-effective inserts the highest-performing inserts as well.

MP1500 – Duratomic CVD Grade for milling under stable conditions at high cutting speeds. Works well in hardened steel and grey and nodular cast iron.

MP2500 – Duratomic CVD grade. First choice for milling steel and alternate choice for stainless steels.

MP3000 – Highly wear resistant insert optimized for milling in steel.

MK1500 – Duratomic CVD grade. First choice for milling cast iron and nodular iron.

MK2000 – Complementary PVD grade for difficult operations in cast and nodular cast iron.

MK3000 – Duratomic CVD grade used where toughness is required for machining cast iron, steel and stainless steel.

F40M – PVD coated grade for steel and stainless steel. Excellent when milling operation has risk of vibrations.

T350M – CVD coated grade for difficult stainless steel and steel operations.



EXCELLENT PERFORMANCE & SAVINGS!

This promotion provides an exceptional value on a new Square 6™ milling cutter. When you purchase the required number of inserts for your cutter at regular price, receive a 50% discount on your Square 6 cutter. See the chart below for the number of inserts related to each cutter and the cutter promotion price.

Coarse pitch cutters

Normal pitch cutters

Close pitch cutters

Prod. No.	Cutter description	No. of inserts	Cutter promo price	Prod. No.	Cutter description	No. of inserts	Cutter promo price	Prod. No.	Cutter description	No. of inserts	Cutter promo price
43719	R217.96-01.50-3-08-3A	10	\$188.50	43721	R220.96-02.00-08-4A	10	\$227.50	43722	R220.96-02.00-08-5A	10	\$234.50
				43729	R220.96-02.50-08-6A	10	\$270.00	43732	R220.96-02.50-08-7A	10	\$277.50
43726	R220.96-02.50-08-4A	10	\$256.00	43735	R220.96-03.00-08-7A	10	\$313.00	43737	R220.96-03.00-08-9A	10	\$328.00
43734	R220.96-03.00-08-5A	10	\$299.00	43739	R220.96-04.00-08-8A	10	\$362.50	43740	R220.96-04.00-08-11A	20	\$385.00
43738	R220.96-04.00-08-6A	10	\$348.50	43745	R220.96-05.00-08-11A	20	\$483.50	43746	R220.96-05.00-08-14A	20	\$500.00
43743	R220.96-05.00-08-7A	10	\$455.00	43747	R220.96-06.00-08-12	20	\$595.00	43748	R220.96-06.00-08-16	20	\$615.00



DURATOMIC CVD
Hardened Steel
Grey/Modular
Cast Iron

DURATOMIC CVD
Steel
Stainless Steel

PVD
Steel
Stainless Steel

DURATOMIC CVD
Nodular/Cast Iron

PVD
Nodular/Cast Iron

DURATOMIC CVD
Cast Iron
Medium Steels

PVD
Stainless Steel

CVD
Stainless Steel

Description	Steel			Cast Iron			Stainless Steel	
	MP1500	MP2500	MP3000	MK1500	MK2000	MK3000	F40M	T350M

.031" Corner Radius								
XNEX 080608TR-ME09	44691	39999	43519	43515	40000	44690	39997	39998
XNEX 080608TR-M13	40024	40018	43521	40019	40020	40021	40014	40017
XNEX 080608TR-MD15	40031	40028	43522	40029	40030	44693	40026	40027
.063" Corner Radius								
XNEX 080616TR-ME09	44695	43648	43650	43646	43647	44694	43645	43649
XNEX 080616TR-M13	43660	43661	43663	43658	43659	44696	43657	43662
XNEX 080616TR-MD15	43680	44468	43682	43678	43679	44697	43677	43681

Ordering instructions:

- 1 Select your Square 6 cutter.
- 2 Select your insert style.
- 3 Enter the product number and quantity for both your cutter and inserts along with your purchase order.
- 4 Make sure to include the promo ID code SQ609.
- 5 Fax or send your order to your authorized Seco distributor.

Cutter Product # _____
Quantity _____
Insert Product # _____
Quantity _____

PO # _____

Name _____

Title _____

Company _____

Address _____

City _____ State ____ Zip _____

Phone _____

E-mail _____

TODD TOOL



978-356-0097 Phone
800-462-3026 Toll-Free
978-356-0097 Fax
www.toddtool.com
sales@toddtool.com

SECO
www.secotools.com/us

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